

Work Order ID 50007 -1

July 2, 2009 3:26:42 PM



SPK 4x 50

Page 1

Item ID: D205-523-043

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Slide Bar Assembly

Start Date: 07/08/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

N/A

Rev N/A

100

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

9/1/2009 @ 50

110

Small Fab

0.00



Small Fab

Memo

0.00

Small Fab

Assemble as per Dwg D205-523-043

4 x

8/3 09/07/20

120

QC5- Inspect part completeness to step on W/O

0.00



QC

Memo

0.00

Quality Control

=> 8/3 09/07/20

(x9)

f

(K)

Work Order ID 50007

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Page 2

Item ID: D205-523-043

Accept



Setup Start



Revision ID: N/A

Stop



Item Name: Slide Bar Assembly

Start Date: 07/08/2009 Start Qty: 8.00



Cust Item ID:

Required Date: 07/17/2009 Req'd Qty: 8.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

130



Packaging

Identify as per dwg & Stock Location: _____

0.00

Memo

0.00

Packaging

9/7/20 @ Sy

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

09/07/20 JH

mf 09-07-20

Picklist Print

Page 1

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Work Order ID: 50007

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly

Comments:

Start Date: 07/08/2009

Required Date: 07/17/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3011-1RevA		Manufactured	No			110	Each	1.0000	8.0000			

Rappel

AN960JD616L



Washer

Purchased

No

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	50004	41
44842	1	

110

Each

308.0000

16.0000

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	308	
102630	2	
109545	6	
111819	300	

09/27/20 W (4)

9/17/20 W

102630
109545
111819
82
3
11
W 9/17/20

Picklist Print

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Page 2

Work Order ID: 50007

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly

Comments:

Start Date: 07/08/2009

Required Date: 07/17/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

MS21042L6		Purchased	No			110	Each	803.0000	16.0000			
-----------	--	-----------	----	--	--	-----	------	----------	---------	--	--	--



Nut

9/7/20 54

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 803

105077 22

110002 275

111548 100

111578 400

19099 6

110002 (10)

19099 (C)

33116		Purchased	No			110	Each	10.0000	16.0000			
-------	--	-----------	----	--	--	-----	------	---------	---------	--	--	--



Stud Fitting

9/7/20 50

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 10

110694 10

110694 (8x)

D3012-1RevA		Manufactured	No			110	Each	10.0000	16.0000			
-------------	--	--------------	----	--	--	-----	------	---------	---------	--	--	--



Decal

9/7/20 56
(8x)

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST 10

47662 10

47662 (2)
50508 (14)

50508

Shop Packet Print

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Picklist Print

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Work Order ID: 50007

Parent Item: D205-523-043RevN/A

Parent Item Name: Slide Bar Assembly


Comments:

Start Date: 07/08/2009

Required Date: 07/17/2009

Start Qty: 8.00

Required Qty: 8.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3012-3RevA  Decal		Manufactured	No			110	Each	32.0000	16.0000			

9/1/20 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	32	
43757	20	
44844	2	
47661	10	

43757 (13)
47661 (3)

D3012-5RevA  Decal		Manufactured	No			110	Each	1.0000	16.0000			
---	--	--------------	----	--	--	-----	------	--------	---------	--	--	--

9/1/20 SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1	
44845	1	

(8X)

50173

50173

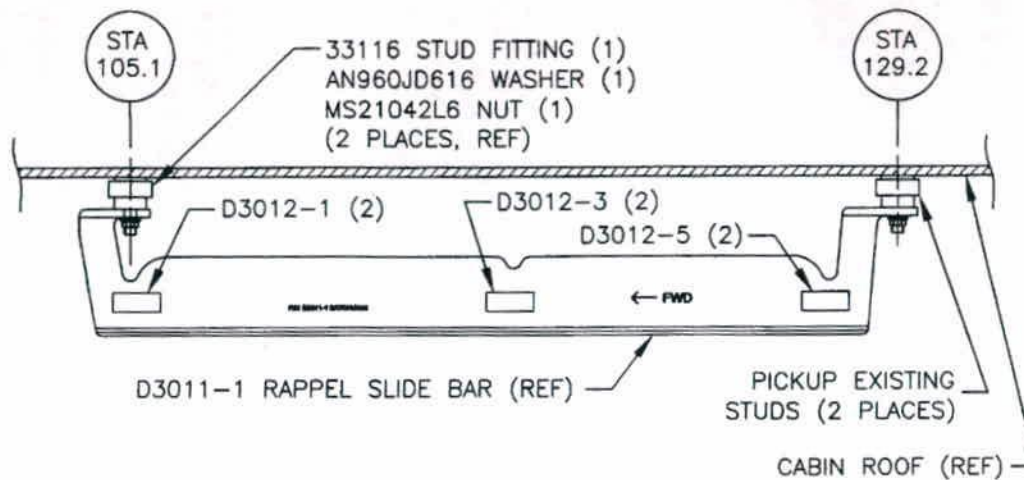


Figure 3 – Installation of D205-523-043 Slide Bar Assembly
(View Looking Inboard)

REFERENCE ONLY

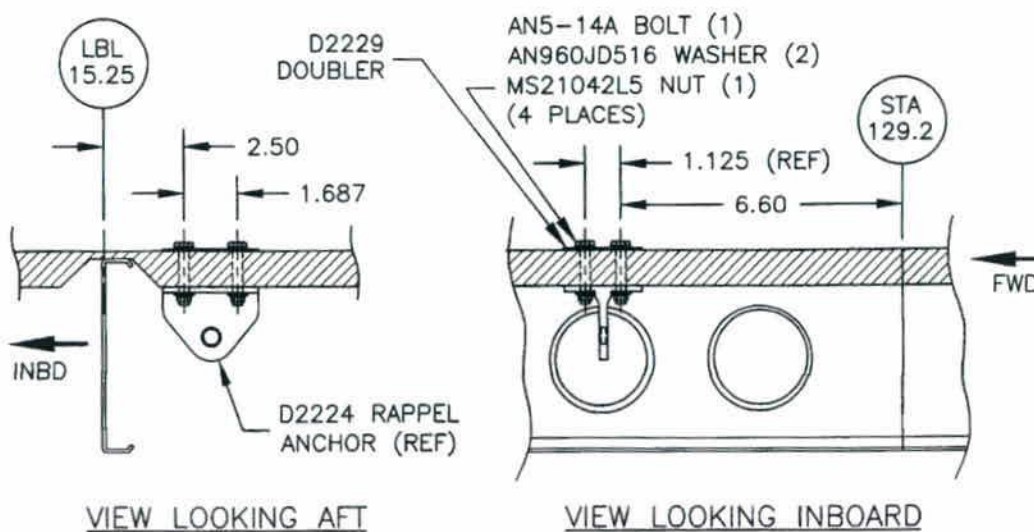


Figure 4 – D2224 Rappel Anchor Installation

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Revision: F
Date: 01.03.29

4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

5. PARTS LIST

-013	-043	Part No.	Description
X		D205-523-013	HELI-RAPPEL™ INSTALLATION
1	X	D205-523-043	SLIDE BAR ASSEMBLY
	1	D3011-1	RAPPEL SLIDE BAR
	2	33116	STUD FITTING
	2	MS21042L6	NUT (OR MS21042-6)
	2	AN960JD616	WASHER
	2	D3012-1	DECAL
	2	D3012-3	DECAL
	2	D3012-5	DECAL
1		D2224	RAPPEL ANCHOR
2		D2229	DOUBLER
4		AN5-14A	BOLT
8		AN960JD516	WASHER
4		MS21042L5	NUT (OR MS21042-5)

#50007